



PRICES IN EURO AND TECHNICAL INFORMATION ON IMPORTANT THREADSIZES.

januari/08

THREAD	Diam. Fd	Nr.Collet	Material thickness		Speed	Min. Motor Power (kW / Hp.)	Short	Sh/Flat	Long	Lo/Flat	PRICES
			Short	Long	Rpm.						

METRIC ISO. DIN 13

M3 x 0,5	2,7	6	1,5	2,5	3.000	0,8 / 1.07	46,00	58,00	46,00	60,00	25,00
M4 x 0,7	3,7	6	1,5	2,5	3.000	1.0 / 1.35	46,00	58,00	48,00	60,00	25,00
M5 x 0,8	4,5	8	2,0	2,5	2.800	1.0 / 1.35	49,00	76,00	49,00	77,00	26,00
M6 x 1,0	5,3	8	2,0	3,0	2.800	1.25 / 1.6	52,00	86,00	54,00	88,00	27,00
M8 x 1,25	7,3	8	2,5	4,0	2.500	1.5 / 2.0	62,00	99,00	66,00	104,00	29,00
M10 x 1,5	9,2	10	3,0	5,0	2.200	1.8 / 2.4	77,00	113,00	80,00	114,00	34,00
M12 x 1,75	10,9	12	3,0	6,0	2.000	2.0 / 2.7	84,00	119,00	88,00	122,00	45,00
M16 x 2,0	14,8	14	3,5	8,0	1.500	2.5 / 3.4	124,00	146,00	130,00	160,00	93,00
M20 x 2,5	18,7	18	4,0	10,0	1.100	3.0 / 4.0	174,00	213,00	180,00	219,00	129,00

METRIC Fine ISO. DIN 13

M8 x 1,0	7,5	8	2,5	4,0	2.500	1.5 / 2.0	62,00	99,00	66,00	104,00	44,00
M10 x 1,0	9,5	10	3,0	5,0	2.200	1.8 / 2.4	77,00	113,00	80,00	114,00	48,00
M12 x 1,0	11,5	12	3,0	6,0	2.000	2.0 / 2.7	93,00	126,00	97,00	130,00	52,00

BSP. DIN 259

1/8"BSP	9,2	10	3,0	5,0	2.200	1.8 / 2.4	77,00	113,00	80,00	114,00	50,00
1/4"BSP	12,4	12	3,0	5,0	2.000	2.0 / 2.7	101,00	130,00	104,00	132,00	62,00
3/8"BSP	15,9	16	3,0	6,0	1.500	2.5 / 3.4	138,00	168,00	144,00	174,00	74,00
1/2"BSP	19,9	18	4,0	8,0	1.000	3.0 / 4.0	186,00	228,00	193,00	235,00	101,00
3/4"BSP	25,4	20	4,0	8,0	800	4.0 / 5.4	273,00	342,00	281,00	352,00	179,00

Standard stock is: Formdrill sizes and types corresponding with Metrical and BSP Formtaps. Other on request.

TOOLHOLDERS

TOOLHOLDER	DIAMETER FORMDRILL	PRICES
FdMC2	2,0 TO 14,9	246,00

FdMC3	10,0 TO 25,4	396,00
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COLLETS

COLLET	DIAM. Fd.	TOOLHOLDER	PRICES
Fd430 e6	2,0 to 3,9	FdMC2	39,50
Fd430 e8	4,0 to 7,9	FdMC2	39,50
Fd430 e10	8,0 to 9,9	FdMC2	39,50
Fd430 e12	10,0 to 12,9	FdMC2	39,50
Fd430 e14	13,0 to 14,9	FdMC2	39,50

Fd470 e12	10,0 to 12,9	FdMC3	43,00
Fd470 e14	13,0 to 14,9	FdMC3	43,00
Fd470 e16	15,0 to 16,9	FdMC3	43,00
Fd470 e18	17,0 to 19,9	FdMC3	43,00
Fd470 e20	20,0 to 25,4	FdMC3	43,00

LUBRICANTS

LUBRICANT	DESCRIPTION	APPLIC.	PRICES
Fd-KSO	White paste	Formdrill	37,00 / 1Kg.
Fd-KSO-F	White liquid	Formdrill	37,00 / 1 ltr.
Fd-KSO-FSP	Pasty liquid	Formdrill	43,00 / 1Kg.
Ft-Oil	Tapping oil	Formtap	27,00 / 1 ltr.
Ft-Gra	Tapping grease	Formtap	66,00 / 2,5 Kg.

LUBRICATION UNITS

UNIT	LUBRICANT	APPLICATION	PRICE
PSD250-1	Fd-KSO-FSP	1 spindle Formdrill	1.531,00
PSD250-2	Fd-KSO-FSP	2 spindles Formdrill	1.787,00
HSC250-1	Ft-Oil	1 spindle Formtap	1.097,00
HVP250-1	Ft-Gra	1 spindle Formtap	1.330,00
HVP250-2	Ft-Gra	2 spindles Formtap	1.586,00

Modifications may take place without notification Hasselt - 2008

All prices are in Euro, ex factory. Taxes are not included.

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